

HTC-4 SERIES 2 TO HEVAC HTC-4 SERIES 1 TERMINAL TRANSPOSITION DETAILS

	New Series Controller sol between 1992 to current d DESCRIPTION 240 VOLTAC ACTIVE	ld ay	Old Series Controller sold between 1985 to 1991 DESCRIPTION
XC.A	DESCRIPTION	witch	DESCRIPTION
Â	240 VOLT AC ACTIVE	A	240 VOLT AC ACTIVE
Ν	240 VOLT AC NEUTRAL	В	240 VOLT AC NEUTRAL
5	NORMALLY CLOSED STAGE 1(HEAT) CAN BE USED FOR REVERSING VALVE COOL	12	REVERSING VALVE OUTPUT EITHER FOR HEAT OR COOL DEPENDING ON INTERNAL JUMPER SETTING *
3	NORMALLY OPEN STAGE 1 (HEAT)	7	NORMALLY OPEN STAGE 1 (HEAT)
4	COMMON STAGE 1 (HEAT)	8	COMMON STAGE 1 & 2 (HEAT)
2	NORMALLY OPEN STAGE 2 (HEAT)	6	NORMALLY OPEN STAGE 2 (HEAT)
1	COMMON STAGE 2 (HEAT)	8	COMMON STAGE 1 & 2 (HEAT)
8	NORMALLY CLOSED STAGE 1(HEAT) CAN BE USED FOR REVERSING VALVE FOR HEAT	12	REVERSING VALVE OUTPUT EITHER FOR HEAT OR COOL DEPENDING ON INTERNAL JUMPER SETTING *
6	NORMALLY OPEN STAGE 1 (COOL)	10	NORMALLY OPEN STAGE 1 (COOL)
7	COMMON STAGE 1 (COOL)	9	COMMON STAGE 1 & 2 (COOL)
10	NORMALLY OPEN STAGE 2 (COOL)	11	NORMALLY OPEN STAGE 2 (COOL)
9	COMMON STAGE 2 (COOL)	9	COMMON STAGE 1 & 2 (COOL)
В	SENSOR INPUT	1	SENSOR INPUT
Μ	SENSOR INPUT COMMON	2	SENSOR INPUT COMMON

The internal jumper in the old HTC Series 1 could be configured for reversing valve to energise for cool or heat this output was on Terminal 12 and was factory set to the heating mode.